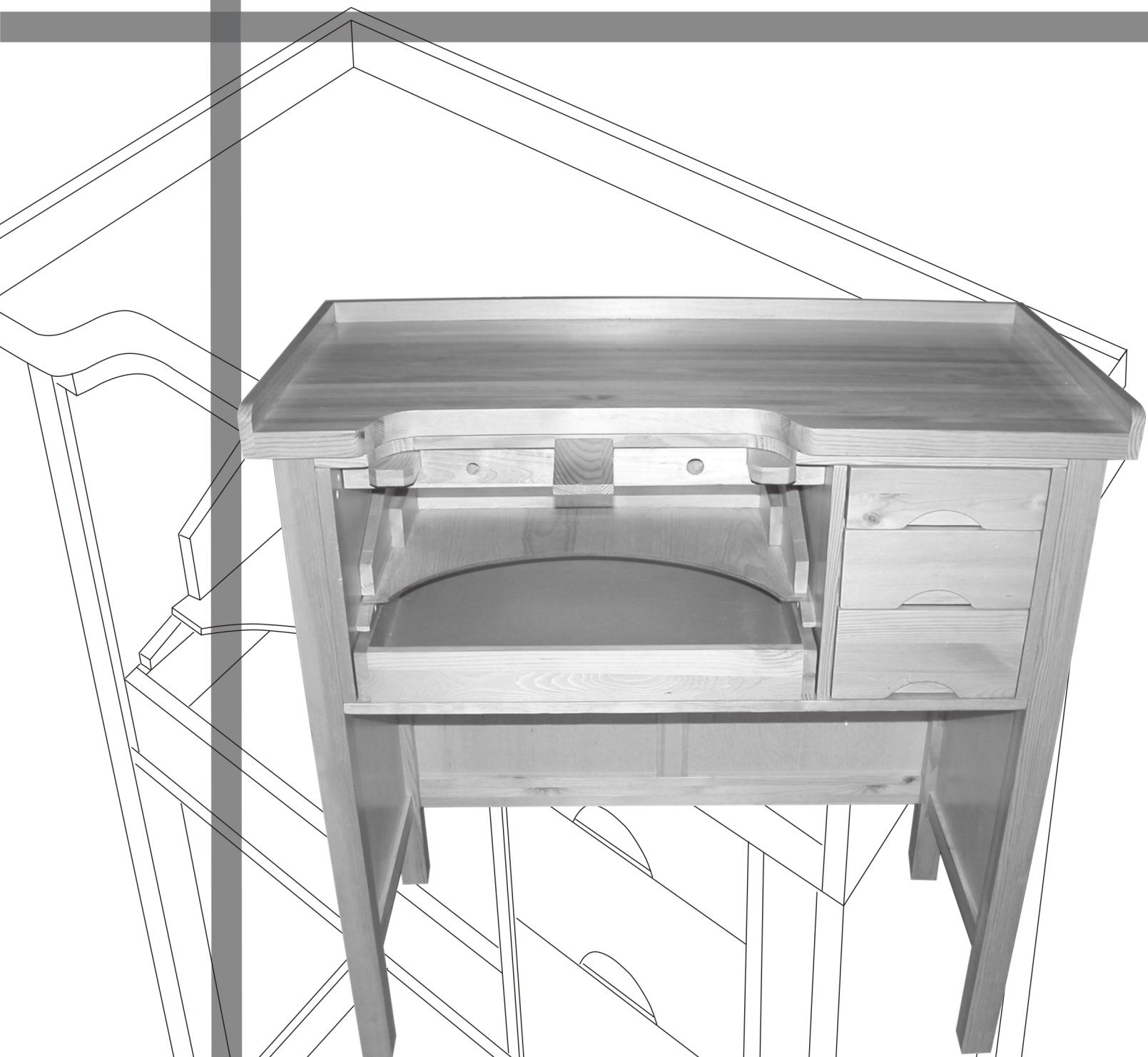




## DELUXE JEWELER'S WORKBENCH

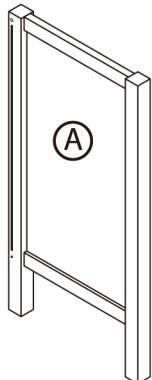


ITEM #13.071

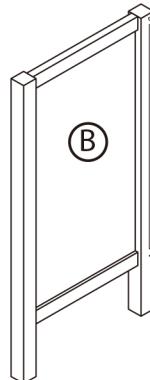
# PARTS IDENTIFICATION

(CONTENTS PACKED INTO 2 CARTONS)

RIGHT SIDE - 1



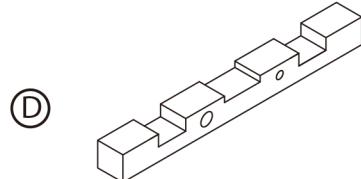
LEFT SIDE - 1



UPPER AND LOWER  
CROSSBARS  
(IDENTICAL) - 2

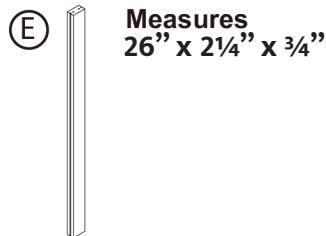


Upper Crossbar Measures  
33" x 2 1/4" x 3/4"



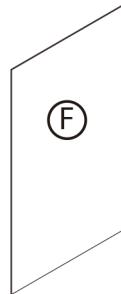
Bench Pin Holder - 1

REAR PANEL  
SUPPORT BAR - 1

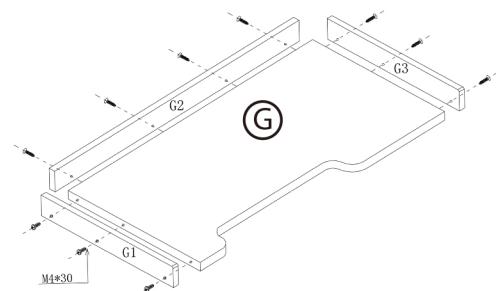


Measures  
26" x 2 1/4" x 3/4"

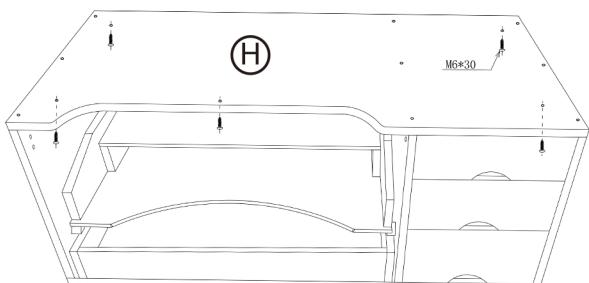
BACK PANELS  
(IDENTICAL) - 2



BENCH TOP - 1



Bench Body



## Assembly Tools Required

Allen Wrench – supplied

1/4" Flat Head Screwdriver

Phillips Head Screwdriver

## Hardware - Shipped in top drawer

6PCS M6\*60 bolts with cams

13PCS M6\*30

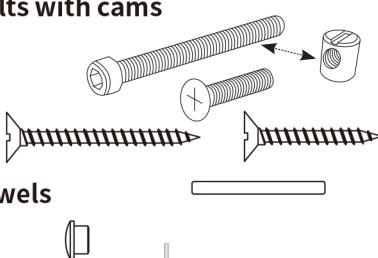
10PCS M4\*30

8PCS M5\*60

8PCS wood dowels

14PCS Caps

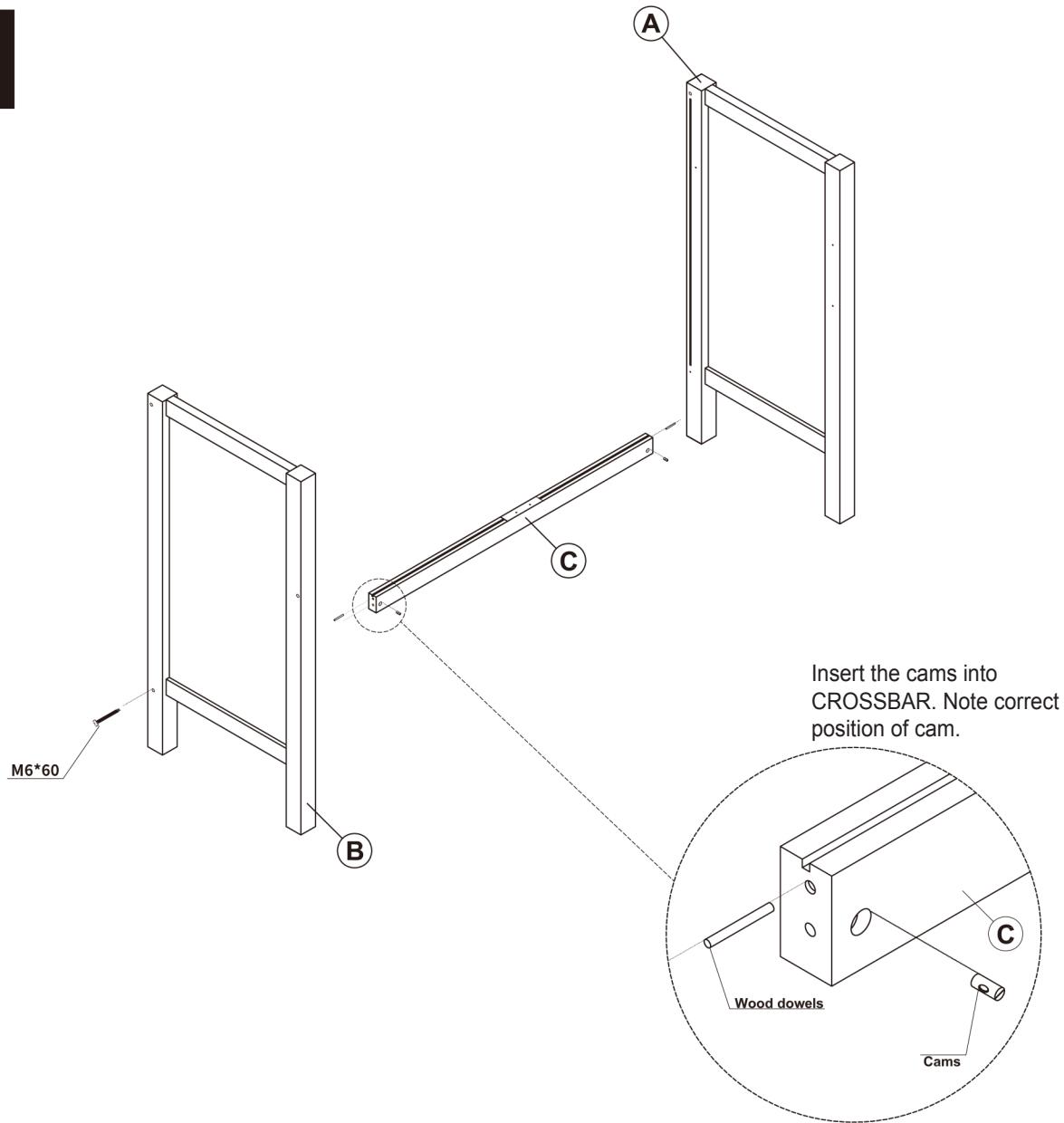
Allen Wrench



Note:

Each bench was test assembled at the factory. Humidity and temperature affect wood. Use the Phillips head screwdriver to help align all of the screw holes. Place the screwdriver into the screw hole and locate the second hole. Wiggle the screwdriver until the holes are perfectly aligned. This will make assembly much easier.

# 1



## PARTS IDENTIFICATION

- (A) RIGHT SIDE - (1)
- (B) LEFT SIDE - (1)
- (C) UPPER AND LOWER CROSSBARS- (identical)

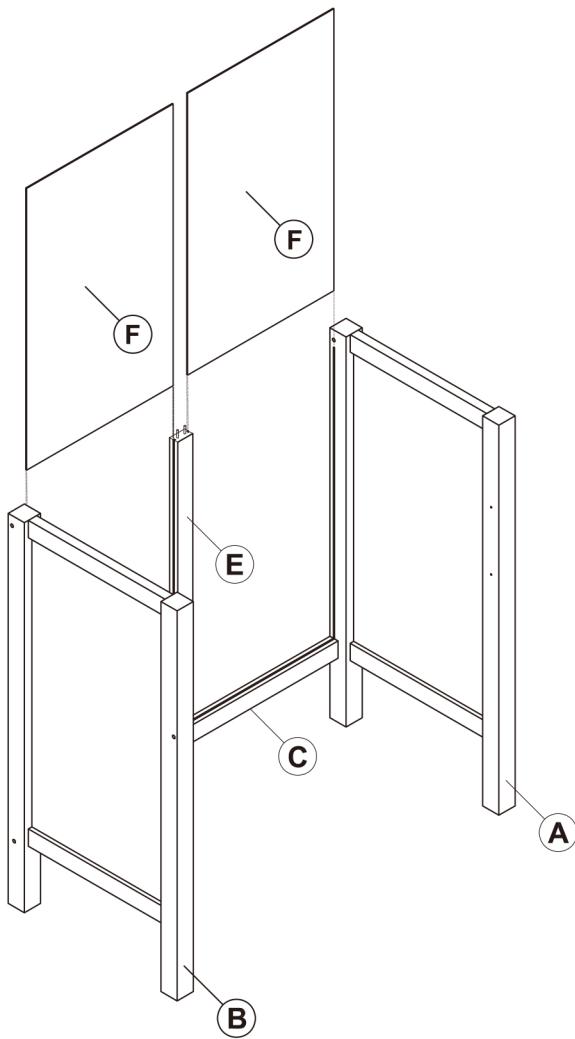
## STAGE 1- Bench Frame (Support) Assembling

### STEP 1

Attach LOWER CROSS BAR (C) to SIDES (A) and (B).

1. Insert two cams into CROSSBAR (C). Note correct position of cam as shown in illustration.
2. Insert wood dowels into top hole of CROSSBAR (C). See illustration.
3. Fasten both sides to LOWER CROSS BAR (C) using M6\*60 bolts. Bolts screw into cams. If alignment is not correct, adjust using screwdriver to rotate the cam. Do not fully tighten.

# 2



## PARTS IDENTIFICATION

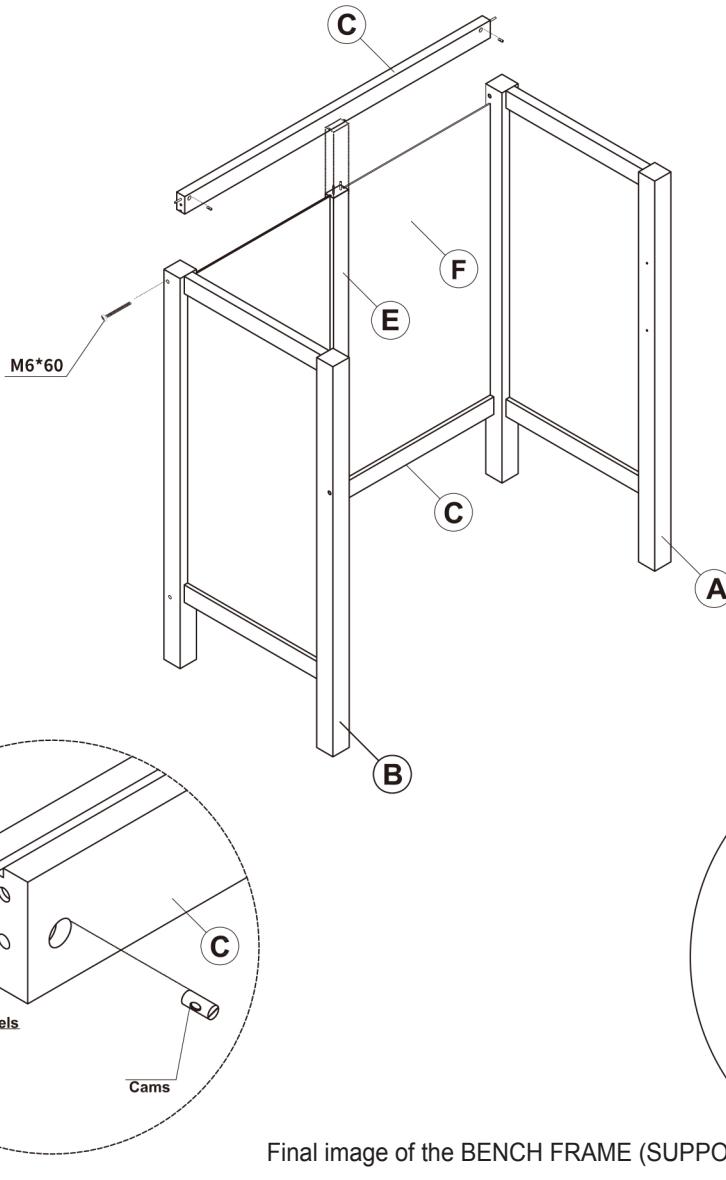
- (A) RIGHT SIDE - (1)
- (B) LEFT SIDE - (1)
- (C) UPPER AND LOWER CROSSBARS- (identical)
- (E) REAR PANEL SUPPORT BAR - (1)
- (F) BACK PANELS - (2 pieces, identical)

## STAGE 1- Bench Frame (Support) Assembling

### STEP 2

1. Insert two wood dowels into one side of the REAR PANEL SUPPORT BAR (E).
2. Attach to the LOWER CROSS BAR (C).
3. Insert BACK PANEL (F) into grooves on RIGHT SIDE (A), LOWER CROSSBAR (C), and REAR SUPPORT BAR (E)
4. Repeat for LEFT SIDE (B).

# 3



## PARTS IDENTIFICATION

- (A) RIGHT SIDE - (1)
- (B) LEFT SIDE - (1)
- (C) UPPER AND LOWER CROSSBARS- (identical)
- (E) REAR PANEL SUPPORT BAR - (1)
- (F) BACK PANELS - (2 pieces, identical)

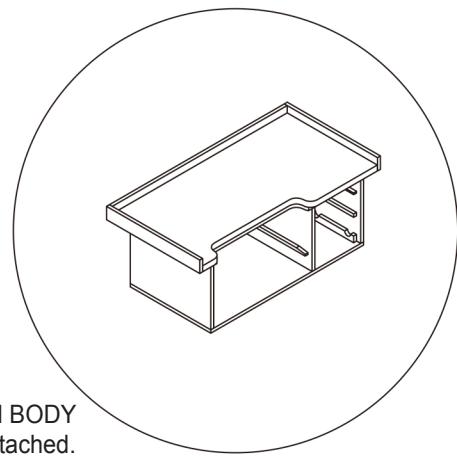
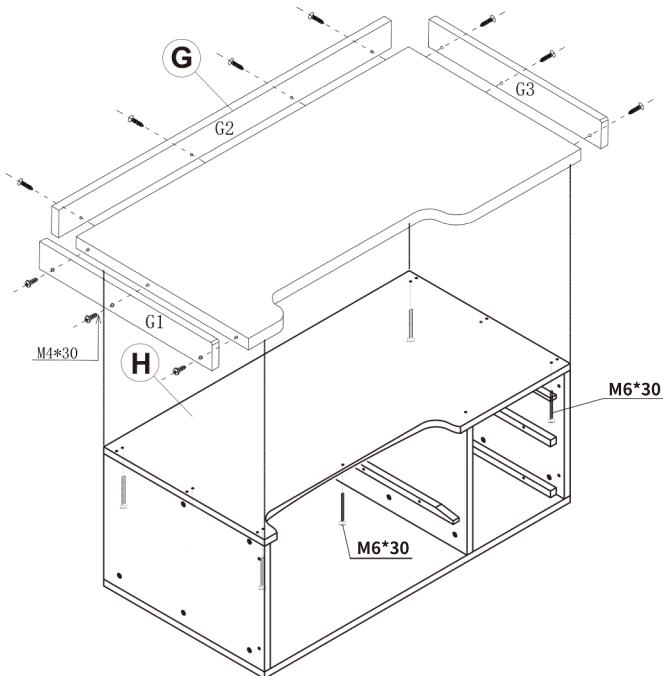
## STAGE 1- Bench Frame (Support) Assembling

### STEP 3

**Attach UPPER CROSSBAR (C) to SIDES (A) and (B).**

1. Insert two cams into CROSS BAR (C). Note correct position of cam as shown in illustration.
2. Insert wood dowels into top hole of CROSSBAR (C). See illustration.
3. Fasten both SIDES (A) and (B) to UPPER CROSSBAR (C) using M6\*60 bolts. Bolts screw into cams. If alignment is not correct, adjust using screwdriver to rotate the cam. Tighten all bolts, top and bottom, tightly.

# 4



Final image of the BENCH BODY with BENCH TOP attached.

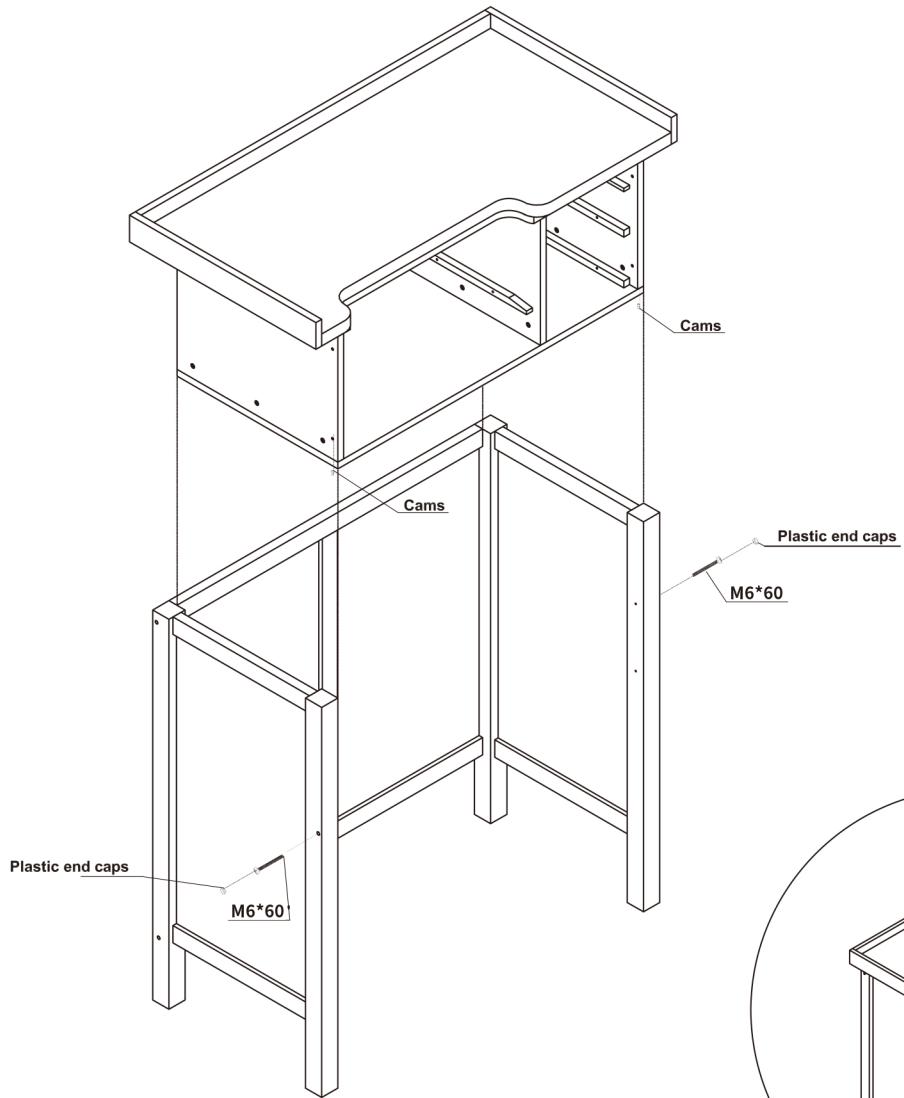
## PARTS IDENTIFICATION

- (G) BENCH TOP - (1)
- (G1) BENCH TOP SIDE 1 - (1)
- (G2) BENCH TOP SIDE 2 - (1)
- (G3) BENCH TOP SIDE 3 - (1)
- (H) BENCH BODY - (1)

## STAGE 2 - Bench Body Assembling

1. Remove all installed drawers.
2. Use M4\*30 screws to install the BENCH TOP SIDES (G1), (G2), and (G3) on the BENCH TOP (G).
3. Attach BENCH TOP (G) to BENCH BODY (H) using M6\*30 screws.

# 5

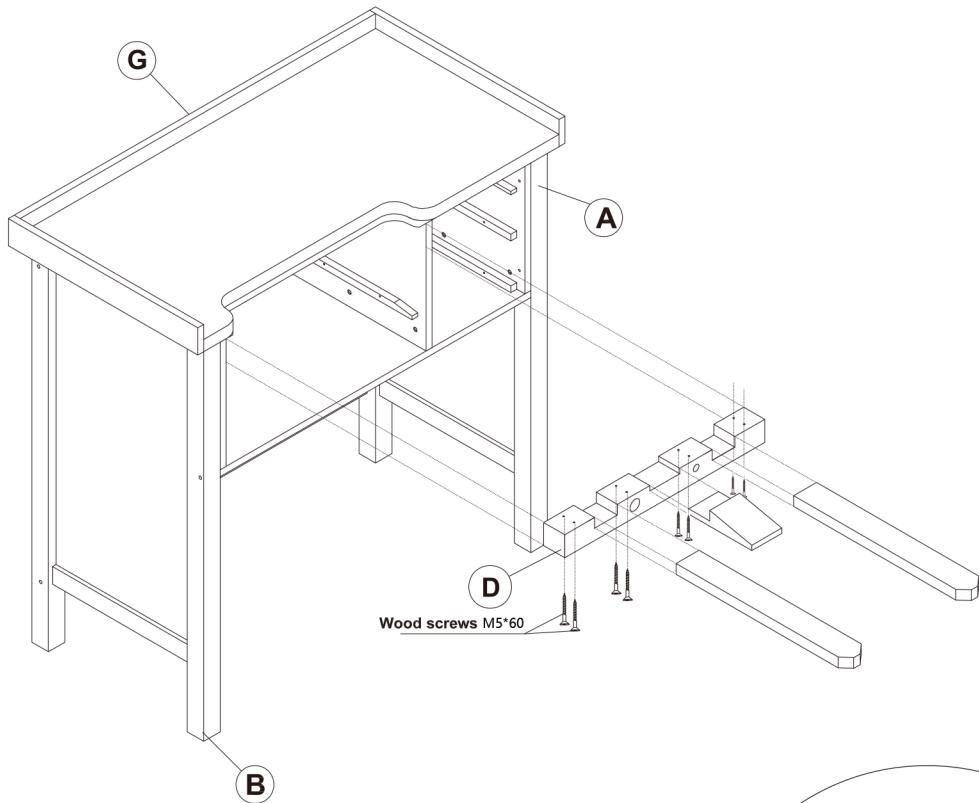


Final image of the BENCH BODY with BENCH FRAME (SUPPORT).

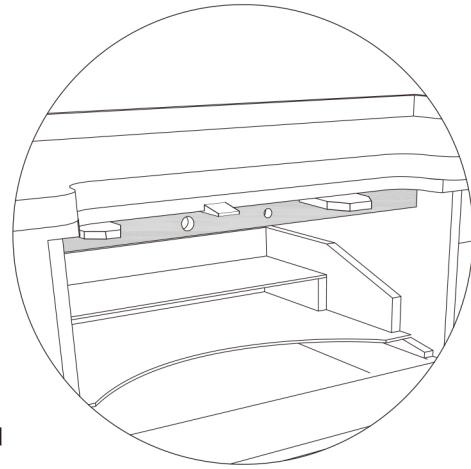
## STAGE 3 - Attaching Bench Body to Bench Frame (Support)

1. Fit BENCH BODY onto BENCH FRAME (SUPPORT) as shown.
2. Attach with eight M6\*30 screws as shown.
3. Insert cams (2) into bottom of BENCH BODY.
4. Secure with M6\*60 bolts.
5. Place plastic end caps on side panels.

# 6



Final image of the  
drawer assembled



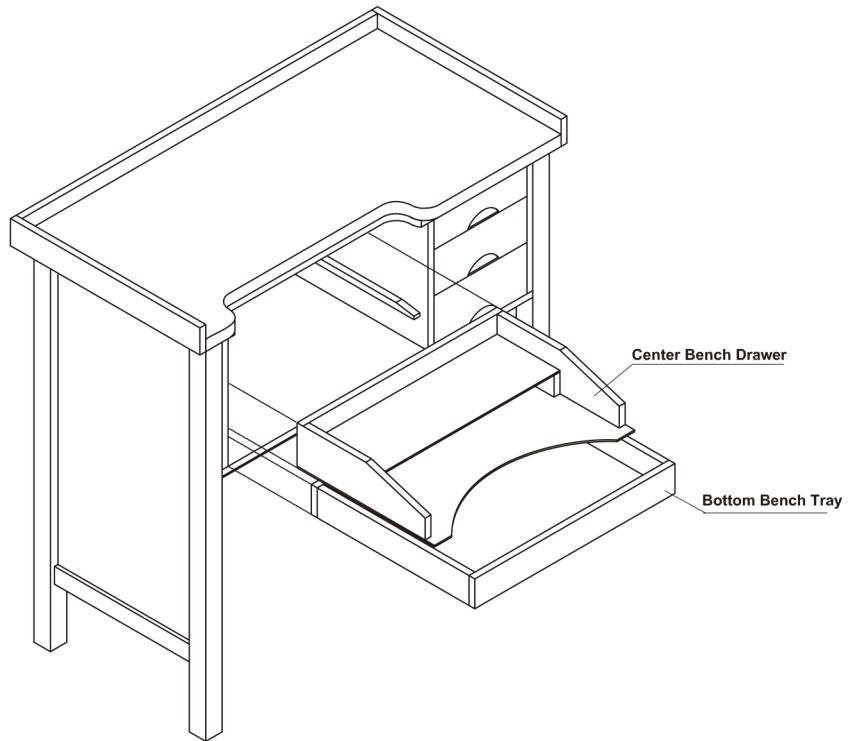
#### PARTS IDENTIFICATION

- (A) RIGHT SIDE - (1)
- (B) LEFT SIDE - (1)
- (D) BENCH PIN HOLDER - (1)
- (G) BENCH TOP- (1)

#### STAGE 4 - Bench Pin Holder Attachment

1. ATTACH BENCH PIN HOLDER (D) using eight MS\*60 wood screws. See diagram.

# 7



## FINAL

### STAGE 5 - Drawer Placement

1. Insert the Center Bench Drawer above the Bottom Bench Tray into the larger desk compartment by placing them onto the drawer tracking.
2. Re-insert drawers that were removed in STAGE 2.



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